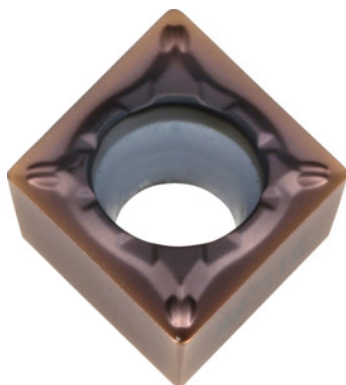


**Indexable insert for turning CC.T 09T302, for finish machining****Order data**

Order number	260056 HB7415
GTIN	4045197672223
Item class	21G

Technical description

Feed f	0.1 mm/rev.
Chip breaker	TIS
Cutting conditions	continuous
Cutting speed v_c main application	60 - 70 m/min
Main application	S
Corner radius	0.2 mm
Cutting depth a_p	0.2 - 2 mm
Type	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302

Data sheet

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning