


DNMG 150604, Grade: CA6525

Order data

Order number	250696 CA6525
GTIN	4960664513147
Item class	25E

Description

DNMG 150604 CA6525 Grade: CA6525
 Chip breaker: MQ
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting conditions	slightly interrupted
Chip breaker	MQ
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.4 mm
Main application	M
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	60 - 220 m/min

Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning