

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/11 mm

Order data

Order number	250626 25/11
GTIN	4045197650597
Item class	21T

Technical description

Lever screw	259018 6
Shim punches pack	259047 2
Insert size	11 mm
Shim pins pack	259044 4
Shim	259031 7
Centre offset L_3	18.5 mm
ISO code toolholder	A25R PDUNR/L11
Lever	259015 7
suitable indexable insert	DN.. 1104..
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Lever Type 7	259015 7
Set of shim pins 10 pieces Type 2	259044 2
Lever screw Type 6	259018 6
Shim Type 7	259031 7
Shim punches set 10 pieces Type 2	259047 2
PrecisionBit for hexagon, 1/4 inch E 6.3 Hexagon 2,5 mm	674242 2,5
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500