

**Garant**
**Shrink-fit chuck with cooling channel bores, SK 40 A = 130, Clamping range  $\varnothing$  D1: 6mm**

**Order data**

Order number	302267 6
GTIN	4045197646217
Item class	31A

**Description**
**Version:**

With **cooling channel bores** and tapped for plugging.

Cooling channel bores at clamping  $\varnothing$  D1: 3, 4 and 5 mm cannot be plugged.

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID / Balluffchip bore.**

**Application:**

For clamping tools with parallel shank to h6 tolerance.

Suitable for inductive, contact, and hot-air shrink units.

**Optional extras:**

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

**Technical description**

Clamping $\varnothing$ D <sub>1</sub>	6 mm
Overhang dimension A	130 mm
$\varnothing$ D <sub>2</sub>	21 mm
External $\varnothing$ D	27 mm

Cooling channel bore	lockable
Adapter	SK 40 A = 130
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Pull studsealed, form B suitable for steep tapers 40	308620 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 20/6 mm	302416 20/6
Cooling unit Type CU1	354215 CU1
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Shrink-fit chuck extension 4.5°without length adjustment screw, with through coolant holes Ø d / Ø D1 20/6 mm	302414 20/6
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Shrink-fit unit Type SU1	354210 SU1
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Shrink fit chuck extension 3°, vibration-damped Ø d / Ø D1 20/6 mm	302415 20/6
Pull studsealed suitable for steep tapers 40	308635 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40

Shrink-fit chuck extension 4.5° with length adjustment screw $\varnothing d / \varnothing D1$ 20/6 mm	302412 20/6
Shrink-fit chuck extension 4.5° with length adjustment screw $\varnothing d / \varnothing D1$ 16/6 mm	302412 16/6
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud sealed suitable for steep tapers 40	308660 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Shrink-fit chuck extension 4.5° without length adjustment screw $\varnothing d / \varnothing D1$ 20/6 mm	302410 20/6
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Mazak, form A suitable for steep tapers 40M	308670 40M
Cooling adapter long 4.5° for clamping $\varnothing$ 6-9 mm	354236 6-9
Cooling adapter short 4.5° for clamping $\varnothing$ 6-9 mm	354235 6-9
Basic tool mounting for SK for SK taper shank 40	354225 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Hurco 45° pull stud with 4-mm bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Shrink-fit chuck extension 4.5° without length adjustment screw $\varnothing d / \varnothing D1$ 16/6 mm	302410 16/6
Screening plate for coil SU1 for clamping $\varnothing$ 6-12 mm	354240 6-12

Special pull stud with no internal threadsealed suitable for  
steep tapers 40

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308700 40