

Garant

**Blade carrier, convex for face grooving, left-hand, Ø range Groove D1 / D2:
82/110mm**

**Order data**

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|--------------|---------------|
| Order number | 273813 82/110 |
| GTIN | 4045197577269 |
| Item class | 21W |

Description**Version:**

Extremely rigid connection and precise clamping due to serrated contact face between the toolholder and clamp.

Application:

In conjunction with toolholders No. 273800 to 273811.

Spare part:

Clamp screw No. 279815 9.

Attention:

Without clamping screws (these are supplied with the toolholders).

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w: 2 mm

maximum cutting depth t_{max} : 13 mm

Technical description

| | |
|--------------------------------------|------------|
| maximum 1st groove $\varnothing D_2$ | 110 mm |
| minimum 1st groove $\varnothing D_1$ | 82 mm |
| maximum cutting depth t_{\max} | 13 mm |
| Application type | left-hand |
| Groove width w | 2 mm |
| Type of product | Cartridges |

Accessories

| | |
|-----------------------|----------|
| Clamping screw Type 9 | 279815 9 |
| Clamping screw | 279910 |