

Garant
Shrink-fit chuck, SK 50 A = 120, Clamping range \varnothing D1: 16mm

Order data

Order number	302305 16
GTIN	4045197288639
Item class	31A

Description
Version:

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID/Balluffchip bore.**

Application:

For clamping tools with parallel shank to h6 tolerance.
Suitable for inductive, contact, and hot-air shrink units.

Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Technical description

Overhang dimension A	120 mm
Clamping \varnothing D ₁	16 mm
\varnothing D ₂	27 mm
External \varnothing D	34 mm
Adapter	SK 50 A = 120
Arbor standard	ISO 7388-1

Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Screening plate for coilSU1 for clamping Ø 12-20 mm	354240 12-20
Cooling unit Type CU1	354215 CU1
Special pull stud with no internal threadsealed suitable for steep tapers 50	308720 50
Pull studsealed suitable for steep tapers 50	308660 50
Pull studForm B suitable for steep tapers 50	308640 50
Pull stud, 18CrNiMo7Form A suitable for steep tapers 50	308605 50
Pull stud 90°sealed suitable for steep tapers 50	308795 50
Pull studsealed, form B suitable for steep tapers 50	308650 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 32/16 mm	302416 32/16
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 25/16 mm	302416 25/16
Basic tool mountingfor SK for SK taper shank 50	354225 50
Pull stud 90°sealed suitable for steep tapers 50	308790 50
Shrink-fit chuck extension 4.5°with length adjustment screw Ø d / Ø D1 25/16 mm	302412 25/16
	302410 25/16

Shrink-fit chuck extension 4.5°without length adjustment
screw Ø d / Ø D1 25/16 mm

Pull stud, 18CrNiMo7sealed, form B suitable for steep
tapers 50

308615 50

Pull stud 60°sealed suitable for steep tapers 50

308785 50

Cooling adapter short4.5° for clamping Ø 12,1-16 mm

354235 12,1-16

Pull studForm A suitable for steep tapers 50

308600 50

Shrink-fit chuck extension 4.5°without length adjustment
screw Ø d / Ø D1 32/16 mm

302410 32/16

Pull stud 45°sealed suitable for steep tapers 50

308760 50

Shrink-fit unit Type SU1

354210 SU1

Pull studsealed, form B suitable for steep tapers 50

308620 50

Pull stud 45°sealed suitable for steep tapers 50

308765 50

Shrink-fit chuck extension 4.5°with length adjustment
screw Ø d / Ø D1 32/16 mm

302412 32/16

Wrench for pull studsISO 7388 suitable for ISO taper size 50

308830 50

Pull studsealed, form A suitable for steep tapers 50

308610 50

Cooling adapter long4.5° for clamping Ø 12,1-16 mm

354236 12,1-16