

Garant**Shrink-fit chuck, SK 50 A = 120, Clamping range Ø D1: 25mm****Order data**

Order number	302305 25
GTIN	4045197288660
Item class	31A

Description**Version:**

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID/Balluffchip bore.**

Application:

For clamping tools with parallel shank to h6 tolerance.
Suitable for inductive, contact, and hot-air shrink units.

Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Technical description

Clamping Ø D ₁	25 mm
Ø D ₂	44 mm
Overhang dimension A	120 mm
External Ø D	53 mm
Adapter	SK 50 A = 120
Arbor standard	ISO 7388-1

Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Pull stud 90°sealed suitable for steep tapers 50	308790 50
Pull studForm A suitable for steep tapers 50	308600 50
Cooling adapter long4.5° for clamping Ø 22,1-32 mm	354236 22,1-32
Basic tool mountingfor SK for SK taper shank 50	354225 50
Wrench for pull studsISO 7388 suitable for ISO taper size 50	308830 50
Shrink-fit unit Type SU1	354210 SU1
Pull studsealed suitable for steep tapers 50	308660 50
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 50	308615 50
Pull stud 60°sealed suitable for steep tapers 50	308785 50
Cooling adapter short4.5° for clamping Ø 22,1-32 mm	354235 22,1-32
Pull studForm B suitable for steep tapers 50	308640 50
Pull stud 90°sealed suitable for steep tapers 50	308795 50
Pull studsealed, form A suitable for steep tapers 50	308610 50
Cooling unit Type CU1	354215 CU1
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull studsealed, form B suitable for steep tapers 50	308620 50
Pull studsealed, form B suitable for steep tapers 50	308650 50
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50

Pull stud, 18CrNiMo7Form A suitable for steep tapers 50	308605 50
Screening plate for coilSU1 for clamping Ø 20-32 mm	354240 20-32
Pull stud 45°sealed suitable for steep tapers 50	308760 50
Special pull stud with no internal threadsealed suitable for steep tapers 50	308720 50
Pull stud 45°sealed suitable for steep tapers 50	308765 50