

**Garant****Shrink-fit chuck, SK 50 short, Clamping range  $\varnothing$  D1: 25mm****Order data**

Order number	302285 25
GTIN	4045197288172
Item class	31A

**Description****Version:**

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID/Balluffchip bore.**

**Application:**

For clamping tools with parallel shank to h6 tolerance.  
Suitable for inductive, contact, and hot-air shrink units.

**Optional extras:**

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

**Technical description**

Clamping $\varnothing$ D <sub>1</sub>	25 mm
Overhang dimension A	100 mm
$\varnothing$ D <sub>2</sub>	44 mm
External $\varnothing$ D	53 mm
Adapter	SK 50 short
Arbor standard	ISO 7388-1

Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Basic tool mounting for SK for SK taper shank 50	354225 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Screening plate for coil SU1 for clamping Ø 20-32 mm	354240 20-32
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Pull stud sealed suitable for steep tapers 50	308660 50
Cooling unit Type CU1	354215 CU1
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
Pull stud, 18CrNiMo7Form A suitable for steep tapers 50	308605 50
Pull stud sealed, form A suitable for steep tapers 50	308610 50
Pull stud Form B suitable for steep tapers 50	308640 50
Cooling adapter short 4.5° for clamping Ø 22,1-32 mm	354235 22,1-32
Cooling adapter long 4.5° for clamping Ø 22,1-32 mm	354236 22,1-32
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
Pull stud Form A suitable for steep tapers 50	308600 50

Pull studsealed, form B suitable for steep tapers 50	308650 50
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 50	308615 50
Wrench for pull studsISO 7388 suitable for ISO taper size 50	308830 50
Pull stud 90°sealed suitable for steep tapers 50	308790 50
Shrink-fit unit Type SU1	354210 SU1