

Garant
Boring bar HSS, left-hand, Overhang / insert size: 45/S4mm

Order data

Order number	268706 45/S4
GTIN	4045197591944
Item class	21V

Technical description

Pack of insert screws	269028 10
ISO code toolholder	AH04X SCLDR/LS4
Insert size	4 mm
suitable indexable insert	CDCT S4010.
Centre offset L_3	2.5 mm
Minimum pre-drill $\varnothing D_{min}$	4.57 mm
Overall length L	65 mm
Clamping height L_2	3.58 mm
Setting angle κ	97 degrees
Shank $\varnothing D_s$	4 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Set of insert screws Type 10	269028 10
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200