

Garant
Shrink-fit chuck slim, SK 40 A = 120, Clamping range \varnothing D1: 5mm

Order data

Order number	302325 5
GTIN	4045197288219
Item class	31A

Description
Version:

- All shanks hard turned (for smooth running!).
- With RFID / Balluffchip bore.
- Integral tool length adjustment, range 10 mm available only from size 6 upwards!
- Extra slim design(reduced interference contour).

Application:

- Cutting operations in tool and mould making.
- For clamping tools with parallel shank to h6 tolerance.

Optional extras:

Pull studs (PS) No. 308600 – 308806. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fitting units No. 354210 – 354450.

Technical description

Clamping \varnothing D ₁	5 mm
\varnothing D ₂	9 mm
Overhang dimension A	120 mm
External \varnothing D	25 mm
Adapter	SK 40 A = 120
Arbor standard	ISO 7388-1
Shape	ADB

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud sealed suitable for steep tapers 40	308660 40
Cooling unit Type CU1	354215 CU1
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Basic tool mounting for SK for SK taper shank 40	354225 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Shrink-fit unit Type SU1	354210 SU1
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud Mazak, form A suitable for steep tapers 40M	308670 40M
Shrink-fit chuck extension 4.5° without length adjustment screw Ø d / Ø D1 20/5 mm	302410 20/5
Shrink-fit chuck extension 4.5° without length adjustment screw Ø d / Ø D1 16/5 mm	302410 16/5
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40

Pull stud 90°sealed suitable for steep tapers 40	308795 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40