

**duMONT****Push broach set HSS, complete in a wooden case Fit JS9, Type: 2-3****Order data**

Order number	290400 2-3
GTIN	662600444976
Item class	29J

**Description****Version:**

Set of push broaches **HSS** No. 290405 including the necessary shims No. 290410 and guide bushes No. 290415. Supplied in a high-quality sturdy wooden case for secure and clear storage.

**Content:**

1× each broach 290405: 2A; 3A  
1× each guide bush No. 290415: Type A:  
6; 8; 10

**Note:**

- **Fits P9 and H9 available ex stock at a 15 % additional charge.**
- **Sets of push broaches for single pass use on request.**
- **BROACHING PRESSES can be found in Volume 2 (Hand tools and Measuring tools).**

**Technical description**

Tool material	HSS
Type of product	Broach

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
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Alu plastics	suitable only under restricted conditions
Aluminium (short chipping)	suitable
Alu > 10% Si	suitable only under restricted conditions
Steel < 500 N/mm <sup>2</sup>	suitable
Steel < 750 N/mm <sup>2</sup>	suitable
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Graphite, GRP, CRP	suitable only under restricted conditions
Oil	suitable

## Accessories

Guide bushfor bore H7 Bush Ø 10A mm	290415 10A
Keyway broach HSSFit JS9 Type 2A	290405 2A
Guide bushfor bore H7 Bush Ø 8A mm	290415 8A
Keyway broach HSSFit JS9 Type 3A	290405 3A
Guide bushfor bore H7 Bush Ø 6A mm	290415 6A