

duMONT**Push broach set HSS, complete in a wooden case Fit JS9, Type: 4-8****Order data**

Order number	290400 4-8
GTIN	662600444983
Item class	29J

Description**Version:**

Set of push broaches **HSS** No. 290405 including the necessary shims No. 290410 and guide bushes No. 290415. Supplied in a high-quality sturdy wooden case for secure and clear storage.

Content:

1× each broach 290405: 4B1; 5B1; 6C1; 8C1

1× each guide bush No. 290415: Type B1:

12; 14; 15; 16;

Type C1:

18; 19; 20; 22; 24;

25; 26; 28; 30

Note:

- Fits **P9** and **H9** available ex stock at a **15 % additional charge**.
- Sets of push broaches for single pass use on request.
- **BROACHING PRESSES** can be found in **Volume 2 (Hand tools and Measuring tools)**.

Technical description

Tool material	HSS
Type of product	Broach

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Graphite, GRP, CRP	suitable only under restricted conditions		
Oil	suitable		

Accessories

Guide bushfor bore H7 Bush Ø 28C1 mm	290415 28C1
Guide bushfor bore H7 Bush Ø 18C1 mm	290415 18C1
Keyway broach HSSFit JS9 Type 6C1	290405 6C1
Guide bushfor bore H7 Bush Ø 22C1 mm	290415 22C1
Guide bushfor bore H7 Bush Ø 24C1 mm	290415 24C1
Guide bushfor bore H7 Bush Ø 30C1 mm	290415 30C1
Guide bushfor bore H7 Bush Ø 16B1 mm	290415 16B1
Guide bushfor bore H7 Bush Ø 14B1 mm	290415 14B1
Guide bushfor bore H7 Bush Ø 19C1 mm	290415 19C1
Keyway broach HSSFit JS9 Type 8C1	290405 8C1

Guide bushfor bore H7 Bush Ø 20C1 mm	290415 20C1
Keyway broach HSSFit JS9 Type 5B1	290405 5B1
Guide bushfor bore H7 Bush Ø 25C1 mm	290415 25C1
Guide bushfor bore H7 Bush Ø 15B1 mm	290415 15B1
Guide bushfor bore H7 Bush Ø 12B1 mm	290415 12B1
Keyway broach HSSFit JS9 Type 4B1	290405 4B1