

duMONT

Push broach set HSS, complete in a wooden case Fit JS9, Type: 10-14



Order data

Order number	290400 10-14
GTIN	662600444990
Item class	29J

Description

Version:

Set of push broaches **HSS** No. 290405 including the necessary shims No. 290410 and guide bushes No. 290415. Supplied in a high-quality sturdy wooden case for secure and clear storage.

Content:

1× each broach 290405: 10D1; 12D1; 14D1

1× each guide bush No. 290415: Type D1:

32; 34; 35; 36; 38; 40;

42; 44; 45; 46; 48; 50

Note:

- Fits **P9** and **H9** available ex stock at a 15 % additional charge.
- Sets of push broaches for single pass use on request.
- **BROACHING PRESSES** can be found in Volume 2 (Hand tools and Measuring tools).

Technical description

Tool material	HSS
Type of product	Broach

User data

	Suitability	V _c	ISO code
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Alu plastics	suitable only under restricted conditions
Aluminium (short chipping)	suitable
Alu > 10% Si	suitable only under restricted conditions
Steel < 500 N/mm ²	suitable
Steel < 750 N/mm ²	suitable
Steel < 900 N/mm ²	suitable only under restricted conditions
INOX < 900 N/mm ²	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Graphite, GRP, CRP	suitable only under restricted conditions
Oil	suitable

Accessories

Guide bushfor bore H7 Bush Ø 36D1 mm	290415 36D1
Guide bushfor bore H7 Bush Ø 40D1 mm	290415 40D1
Guide bushfor bore H7 Bush Ø 50D1 mm	290415 50D1
Guide bushfor bore H7 Bush Ø 45D1 mm	290415 45D1
Keyway broach HSSFit JS9 Type 12D1	290405 12D1
Guide bushfor bore H7 Bush Ø 38D1 mm	290415 38D1
Guide bushfor bore H7 Bush Ø 32D1 mm	290415 32D1
Guide bushfor bore H7 Bush Ø 35D1 mm	290415 35D1
Keyway broach HSSFit JS9 Type 10D1	290405 10D1
Keyway broach HSSFit JS9 Type 14D1	290405 14D1