

duMONT**Push broach set HSS, complete in a wooden case Fit JS9, Type: 16-18****Order data**

Order number	290400 16-18
GTIN	662600445003
Item class	29J

Description**Version:**

Set of push broaches **HSS** No. 290405 including the necessary shims No. 290410 and guide bushes No. 290415. Supplied in a high-quality sturdy wooden case for secure and clear storage.

Content:

1× each broach 290405: 16E1; 18E1
1× each guide bush No. 290415: Type E1:
52; 54; 55; 56;
58; 60; 62; 65

Note:

- Fits **P9** and **H9** available ex stock at a 15 % additional charge.
- Sets of push broaches for single pass use on request.
- **BROACHING PRESSES** can be found in Volume 2 (Hand tools and Measuring tools).

Technical description

Tool material	HSS
Type of product	Broach

User data

	Suitability	V _c	ISO code
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Alu plastics	suitable only under restricted conditions
Aluminium (short chipping)	suitable
Alu > 10% Si	suitable only under restricted conditions
Steel < 500 N/mm ²	suitable
Steel < 750 N/mm ²	suitable
Steel < 900 N/mm ²	suitable only under restricted conditions
INOX < 900 N/mm ²	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Graphite, GRP, CRP	suitable only under restricted conditions
Oil	suitable

Accessories

Guide bushfor bore H7 Bush Ø 55E1 mm	290415 55E1
Keyway broach HSSFit JS9 Type 16E1	290405 16E1
Keyway broach HSSFit JS9 Type 18E1	290405 18E1
Guide bushfor bore H7 Bush Ø 60E1 mm	290415 60E1
Guide bushfor bore H7 Bush Ø 65E1 mm	290415 65E1