

**Garant**
**Boring bar carbide, right-hand, Overhang / insert size: 60/S4mm**

**Order data**

Order number	268712 60/S4
GTIN	4045197545718
Item class	21V

**Technical description**

Insert size	4 mm
ISO code toolholder	E04G SCLDR/LS4
suitable indexable insert	CDCT S4010.
Pack of insert screws	269028 10
Centre offset $L_3$	2.5 mm
Minimum pre-drill $\varnothing D_{min}$	4.57 mm
Overall length L	90 mm
Clamping height $L_2$	3.58 mm
Setting angle $\kappa$	97 degrees
Shank $\varnothing D_s$	4 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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**Accessories**

Set of insert screws Type 10	269028 10
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200