

Garant**Master Mute boring bar A.. SCLCR 95°, for indexable inserts CC.., right****Order data**

Order number	265008 25/09
GTIN	4069515024471
Item class	29E

Description**Version:**

Round shank without clamping face.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Setting angle κ	95 degrees
Centre offset L_3	17 mm
Standard	Works standard
Set of insert screws	269028 50
Shank $\varnothing D_s$	25 mm
suitable indexable insert	CC.. 09T3..
Overhang L_1	150 mm
ISO code toolholder	A25X SCLCR/L09
Overall length L	247 mm
Minimum pre-drill $\varnothing D_{min}$	32 mm
Insert size	9 mm
Series	Master Mute
L_{min}	155 mm

Data sheet

Connection thread	G1/4
Application type	right-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265008-25/09>