

Garant**Master Mute boring bar A.. SCLCR 95°, for indexable inserts CC., right****Order data**

Order number	265008 32/09
GTIN	4069515024488
Item class	29E

Description**Version:**

Round shank without clamping face.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Shim screw	269013 8
Insert size	9 mm
ISO code toolholder	A32X SCLCR/L09
Minimum pre-drill $\varnothing D_{min}$	40 mm
Series	Master Mute
Overall length L	288 mm
Set of insert screws	269028 50
Setting angle κ	95 degrees
Standard	Works standard
Shank $\varnothing D_s$	32 mm
Shim	269005 17
Overhang L_1	192 mm
Centre offset L_3	22 mm

Data sheet

suitable indexable insert	CC.. 09T3..
L _{min}	192 mm
Application type	right-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265008-32/09>