

Garant**Master Mute boring bar A.. STFCR 90°, for indexable inserts TC.., right****Order data**

Order number	265024 10/09
GTIN	4069515024808
Item class	29E

Description**Version:**

Round shank without clamping face. Carbide-reinforced shank.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Minimum pre-drill $\varnothing D_{min}$	13 mm
Shank $\varnothing D_s$	10 mm
Standard	Works standard
Overall length L	161 mm
Insert size	9 mm
Overhang L_1	110 mm
Centre offset L_3	6.8 mm
suitable indexable insert	TC.. 0902..
ISO code toolholder	A10X STFCR/L09
Series	Master Mute
Set of insert screws	269028 39
Setting angle κ	90 degrees
Application type	right-hand

Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265024-10/09>