

**Garant****Master Mute boring bar A.. SDUCL 93°, for indexable inserts DC.., left****Order data**

|              |               |
|--------------|---------------|
| Order number | 265015 08/07  |
| GTIN         | 4069515024723 |
| Item class   | 29E           |

**Description****Version:**

Round shank without clamping face. Carbide-reinforced shank.

**Note:**

Boring bar can be shortened as far as length  $L_{min}$ . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

**Technical description**

|                                         |                |
|-----------------------------------------|----------------|
| ISO code toolholder                     | A08X SDUCR/L07 |
| Centre offset $L_3$                     | 8 mm           |
| Insert size                             | 7 mm           |
| Overhang $L_1$                          | 88 mm          |
| Set of insert screws                    | 269028 38      |
| Overall length $L$                      | 128 mm         |
| Setting angle $\kappa$                  | 93 degrees     |
| suitable indexable insert               | DC.. 0702..    |
| Minimum pre-drill $\varnothing D_{min}$ | 13 mm          |
| Shank $\varnothing D_s$                 | 8 mm           |
| Standard                                | Works standard |
| Series                                  | Master Mute    |
| Application type                        | left-hand      |

## Data sheet

|                 |                               |
|-----------------|-------------------------------|
| Shank type      | Steel                         |
| Vibration       | damped                        |
| Through-coolant | yes                           |
| Application     | Internal longitudinal turning |
| Application     | Facing                        |
| Type of product | Boring Bar                    |