

**Garant****Master Mute boring bar A.. SDUCL 93°, for indexable inserts DC.., left****Order data**

|              |               |
|--------------|---------------|
| Order number | 265015 25/11  |
| GTIN         | 4069515024778 |
| Item class   | 29E           |

**Description****Version:**

Round shank without clamping face.

**Note:**

Boring bar can be shortened as far as length  $L_{min}$ . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

**Technical description**

|                                         |                |
|-----------------------------------------|----------------|
| ISO code toolholder                     | A25X SDUCR/L11 |
| Overhang $L_1$                          | 150 mm         |
| Minimum pre-drill $\varnothing D_{min}$ | 32 mm          |
| Series                                  | Master Mute    |
| Set of insert screws                    | 269028 50      |
| Centre offset $L_3$                     | 17 mm          |
| Setting angle $\kappa$                  | 93 degrees     |
| suitable indexable insert               | DC.. 11T3..    |
| Overall length $L$                      | 247 mm         |
| Standard                                | Works standard |
| Shank $\varnothing D_s$                 | 25 mm          |
| Insert size                             | 11 mm          |
| $L_{min}$                               | 155 mm         |

## Data sheet

|                   |                               |
|-------------------|-------------------------------|
| Connection thread | G1/4                          |
| Application type  | left-hand                     |
| Shank type        | Steel                         |
| Vibration         | damped                        |
| Through-coolant   | yes                           |
| Application       | Internal longitudinal turning |
| Application       | Facing                        |
| Type of product   | Boring Bar                    |