

**Garant****Master Mute boring bar A.. STFCR 90°, for indexable inserts TC.., right****Order data**

|              |               |
|--------------|---------------|
| Order number | 265024 12/09  |
| GTIN         | 4069515024815 |
| Item class   | 29E           |

**Description****Version:**

Round shank without clamping face. Carbide-reinforced shank.

**Note:**

Boring bar can be shortened as far as length  $L_{min}$ . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

**Technical description**

|                                         |                |
|-----------------------------------------|----------------|
| Overhang $L_1$                          | 132 mm         |
| Centre offset $L_3$                     | 9 mm           |
| Setting angle $\kappa$                  | 90 degrees     |
| Set of insert screws                    | 269028 39      |
| Series                                  | Master Mute    |
| suitable indexable insert               | TC.. 0902..    |
| ISO code toolholder                     | A12Q STFCR/L09 |
| Minimum pre-drill $\varnothing D_{min}$ | 16 mm          |
| Overall length $L$                      | 180 mm         |
| Standard                                | Works standard |
| Insert size                             | 9 mm           |
| Shank $\varnothing D_s$                 | 12 mm          |
| Connection thread                       | G1/8           |

## Data sheet

|                  |                               |
|------------------|-------------------------------|
| Application type | right-hand                    |
| Shank type       | Steel                         |
| Vibration        | damped                        |
| Through-coolant  | yes                           |
| Application      | Internal longitudinal turning |
| Application      | Facing                        |
| Type of product  | Boring Bar                    |

### Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265024-12/09>