

Garant**Master Mute boring bar A.. STFCL 90°, for indexable inserts TC.., left****Order data**

Order number	265025 25/11
GTIN	4069515024938
Item class	29E

Description**Version:**

Round shank without clamping face.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

suitable indexable insert	TC.. 1102..
Series	Master Mute
Overall length L	247 mm
Standard	Works standard
ISO code toolholder	A25X STFCL/L11
Centre offset L_3	17 mm
Overhang L_1	150 mm
Minimum pre-drill $\varnothing D_{min}$	32 mm
Setting angle κ	90 degrees
Shank $\varnothing D_s$	25 mm
Insert size	11 mm
Set of insert screws	269028 47
L_{min}	155 mm

Data sheet

Connection thread	G1/4
Application type	left-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265025-25/11>