

Garant**Master Mute boring bar A.. STFCR 90°, for indexable inserts TC.., right****Order data**

Order number	265024 25/11
GTIN	4069515024853
Item class	29E

Description**Version:**

Round shank without clamping face.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Insert size	11 mm
suitable indexable insert	TC.. 1102..
Minimum pre-drill $\varnothing D_{min}$	32 mm
Shank $\varnothing D_s$	25 mm
Overhang L_1	150 mm
Standard	Works standard
Series	Master Mute
Set of insert screws	269028 47
Overall length L	247 mm
ISO code toolholder	A25X STFCR/L11
Setting angle κ	90 degrees
Centre offset L_3	17 mm
L_{min}	155 mm

Data sheet

Application type	right-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265024-25/11>