

Garant**Master Mute boring bar A.. STFCL 90°, for indexable inserts TC.., left****Order data**

Order number	265025 12/09
GTIN	4069515024891
Item class	29E

Description**Version:**

Round shank without clamping face. Carbide-reinforced shank.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Series	Master Mute
Overall length L	180 mm
Setting angle κ	90 degrees
Set of insert screws	269028 39
suitable indexable insert	TC.. 0902..
ISO code toolholder	A12Q STFCL/L09
Overhang L_1	132 mm
Standard	Works standard
Minimum pre-drill $\varnothing D_{min}$	16 mm
Shank $\varnothing D_s$	12 mm
Centre offset L_3	9 mm
Insert size	9 mm
Connection thread	G1/8

Data sheet

Application type	left-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265025-12/09>