

Garant
Boring bar carbide, right-hand, Overhang / insert size: 85/S4mm

Order data

Order number	268712 85/S4
GTIN	4045197545749
Item class	21V

Technical description

Minimum pre-drill $\varnothing D_{\min}$	9.05 mm
Insert size	4 mm
ISO code toolholder	E08K SCLDR/LS4
Centre offset L_3	4.5 mm
Pack of insert screws	269028 10
suitable indexable insert	CDCT S4010.
Overall length L	125 mm
Clamping height L_2	7.49 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Set of insert screws Type 10	269028 10
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200