

**Garant**
**Boring bar carbide, right-hand, Overhang / insert size: 85/06mm**

**Order data**

Order number	268732 85/06
GTIN	4045197545855
Item class	21V

**Technical description**

Minimum pre-drill $\varnothing D_{\min}$	13.54 mm
Centre offset $L_3$	8.15 mm
Pack of insert screws	269028 11
suitable indexable insert	GCCT 06020.
ISO code toolholder	E10K SGLCR/L06
Insert size	6 mm
Overall length L	125 mm
Clamping height $L_2$	9.5 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	10 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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**Accessories**

Set of insert screws Type 11	269028 11
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX7	674248 TX7
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200