

Garant
Boring bar carbide, left-hand, Overhang / insert size: 75/S4mm

Order data

Order number	268716 75/S4
GTIN	4045197545770
Item class	21V

Technical description

ISO code toolholder	E06J SCLDR/LS4
Pack of insert screws	269028 10
suitable indexable insert	CDCT S4010.
Centre offset L_3	3.5 mm
Insert size	4 mm
Minimum pre-drill $\varnothing D_{\min}$	6.91 mm
Overall length L	110 mm
Clamping height L_2	5.54 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	6 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Set of insert screws Type 10	269028 10
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200