

**Garant**
**Boring bar carbide, right-hand, Overhang / insert size: 85/07mm**

**Order data**

Order number	268822 85/07
GTIN	4045197562654
Item class	21V

**Technical description**

Centre offset $L_3$	4.8 mm
suitable indexable insert	TDAT 07010.
Insert size	7 mm
Minimum pre-drill $\varnothing D_{\min}$	9.14 mm
Pack of insert screws	269028 12
ISO code toolholder	E08K STLDR/L07
Overall length L	125 mm
Clamping height $L_2$	7.49 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

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**Accessories**

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws Type 12	269028 12
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500