

**Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 40mm****Order data**

Order number	302500 40
GTIN	4250122600800
Item class	36E

Description**Version:**

Internal thread for manual clamping.

Application:

With drive key for milling cutters **with longitudinal groove**, e.g. DIN 841.

With face mill drive ring for milling cutters with **transverse slots**, DIN 1880.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Special toggle spanner No. 309840.

Technical description

Milling mandrel length L ₃ with drive ring	27 mm
Overhang dimension A	52 mm
Spare drive ring No. 309870	40
Milling mandrel length L ₄	41 mm
Spigot Ø d ₁	40 mm
Suitable toggle spanner No. 309840	40
Thread M	M16
Overall length L	172 mm
Spare milling cutter lock screw No. 309860 / 309861	40

Clamping Ø D ₁	40 mm
Adapter	SK 40 A = 52
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	≤ 6 µm
Type of product	Milling cutter spigot

Accessories

Toggle spanner for mandrel Ø 40 mm	309840 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull studForm A suitable for steep tapers 40	308600 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
ER chuck key for ER collet chuck 40	309680 40
Milling cutter lock screw for mandrel Ø 40 mm	309860 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Face mill drive ring for mandrel Ø 40 mm	309870 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
ER chuck key1/2 inch socket for ER collet chuck 40	309700 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40