# HOLEX

# Pull stud Mori-Seiki, sealed, form A, with bore $\varnothing$ 7 mm, suitable for steep tapers: 40



## **Order data**

Order number	308623 40
GTIN	4069515028783
Item class	32Z

## **Description**

#### **Description:**

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

### **Application:**

- · For tools with taper shanks see also DIN 69871 and JIS B 6339 (MAS-BT).
- · In machining centres (machines with automatic tool changers).
- · In NC machines (machines without automatic tool changers).

#### Note:

**Sealed** – with O-ring.

When installing the pull stud, cheque the correct tightening torque.

ISO 7388-3 meets the old standard DIN 69872.

# **Technical description**

Head Ø D₁	19 mm
L <sub>1</sub>	26 mm
suitable for steep tapers	40
Collar Ø D	23 mm
Angle A	15 degrees
maximum tightening torque	50 Nm

# Data sheet

Overall length L	54 mm
Thread M	M16
suitable for taper arbors with colour code	SK 40
Hole characteristics	with bore Ø 7 mm
Pull stud standard	ISO 7388-3
Type of product	Pull stud