



## Combination face mill adapter, SK 50 A = 55, Spigot Ø d1: 22mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 302520 22     |
| GTIN         | 4250122600824 |
| Item class   | 36E           |

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

### Technical description

|                                                       |        |
|-------------------------------------------------------|--------|
| Spare drive ring No. 309870                           | 22     |
| Spigot Ø d <sub>1</sub>                               | 22 mm  |
| Overall length L                                      | 201 mm |
| Milling mandrel length L <sub>3</sub> with drive ring | 19 mm  |
| Overhang dimension A                                  | 55 mm  |
| Thread M                                              | M24    |
| Suitable toggle spanner No. 309840                    | 22     |
| Milling mandrel length L <sub>4</sub>                 | 31 mm  |
| Spare milling cutter lock screw No. 309860 / 309861   | 22     |

|                           |                       |
|---------------------------|-----------------------|
| Clamping Ø D <sub>1</sub> | 22 mm                 |
| Adapter                   | SK 50 A = 55          |
| Standard                  | DIN 6358              |
| Arbor standard            | DIN 2080              |
| Concentricity             | ≤ 6 µm                |
| Type of product           | Milling cutter spigot |

### Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/302520-22>