



Combination face mill adapter, SK 50 A = 55, Spigot Ø d1: 32mm



Order data

Order number	302520 32
GTIN	4250122600848
Item class	36E

Description

Version:

Internal thread for manual clamping.

Application:

With drive key for milling cutters **with longitudinal groove**, e.g. DIN 841.

With face mill drive ring for milling cutters with **transverse slots**, DIN 1880.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Special toggle spanner No. 309840.

Concentricity: $\leq 6 \mu\text{m}$

Overhang dimension A: 55 mm

Overall length L: 206 mm

Milling mandrel length L_3 with drive ring: 24 mm

Milling mandrel length L_4 : 38 mm

Thread M: M24

Spare milling cutter lock screw No. 309860 / 309861: 32

Technical description

Suitable toggle spanner No. 309840	32
Spare drive ring No. 309870	32
Overhang dimension A	55 mm
Milling mandrel length L_4	38 mm
Overall length L	206 mm

Spigot $\varnothing d_1$	32 mm
Thread M	M24
Milling mandrel length L_3 with drive ring	24 mm
Spare milling cutter lock screw No. 309860 / 309861	32
Clamping $\varnothing D_1$	32 mm
Adapter	SK 50 A = 55
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	$\leq 6 \mu\text{m}$
Type of product	Milling cutter spigot

Accessories

Pull-stud 60° sealed suitable for steep tapers 50	308780 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
ER chuck key for ER collet chuck 32	309680 32
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Toggle spanner for mandrel $\varnothing 32$ mm	309840 32
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Pull stud sealed suitable for steep tapers 50	308660 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
Pull stud sealed, form A suitable for steep tapers 50	308610 50
Pull stud Form A suitable for steep tapers 50	308600 50

Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50	308812 50
Pull stud Form B suitable for steep tapers 50	308640 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
Face mill drive ring for mandrel Ø 32 mm	309870 32
ER chuck key 1/2 inch socket for ER collet chuck 32	309700 32
Wrench for pull studs ISO 7388 suitable for ISO taper size 50	308830 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Milling cutter lock screw for mandrel Ø 32 mm	309860 32