

**GARANT Vap Tap blind hole machine taps, vaporised, for metric threads: M3-12****Order data**

Order number	146737 M3-12
GTIN	4069515037563
Item class	13V

Description**Version:**

When the case is opened, the tools raise up vertically and can easily be selected.
Consisting of machine taps M3; M4; M5; M6; M8; M10; M12.

Content:

1 pc. each machine tap M3 – M12 No. 135805

Technical description

Series	Master Tap
Coating	vaporised
Thread type	M
Flank angle	60 degrees
Standard	DIN 371
Standard	DIN 376

Data sheet

Helix angle	40 degrees
Colour ring	green
Type of product	Taps

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	18 m/min	N
Aluminium (short chipping)	suitable	13 m/min	N
Steel < 500 N/mm ²	suitable	18 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable	6 m/min	P
INOX < 900 N/mm ²	suitable	6 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		