



Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 16mm



Order data

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| Order number | 302500 16 |
| GTIN | 4250122600763 |
| Item class | 36E |

Description

Version:

Internal thread for manual clamping.

Application:

With drive key for milling cutters **with longitudinal groove**, e.g. DIN 841.

With face mill drive ring for milling cutters with **transverse slots**, DIN 1880.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Special toggle spanner No. 309840.

Technical description

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| Overall length L | 162 mm |
| Spigot Ø d ₁ | 16 mm |
| Overhang dimension A | 52 mm |
| Milling mandrel length L ₃ with drive ring | 17 mm |
| Spare drive ring No. 309870 | 16 |
| Thread M | M16 |
| Milling mandrel length L ₄ | 27 mm |
| Suitable toggle spanner No. 309840 | 16 |
| Spare milling cutter lock screw No. 309860 / 309861 | 16 |

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|----------------------------|-----------------------|
| Clamping $\varnothing D_1$ | 16 mm |
| Adapter | SK 40 A = 52 |
| Standard | DIN 6358 |
| Arbor standard | DIN 2080 |
| Concentricity | $\leq 6 \mu\text{m}$ |
| Type of product | Milling cutter spigot |

Accessories

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| Milling cutter lock screw for mandrel $\varnothing 16$ mm | 309860 16 |
| Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40 | 308820 40 |
| Pull stud Hurco 45° with fitsealed suitable for steep tapers 40 | 308802 40 |
| Pull stud Hurco 90° with fitsealed suitable for steep tapers 40 | 308806 40 |
| Wrench for pull studs ISO 7388 suitable for ISO taper size 40 | 308830 40 |
| Face mill drive ring for mandrel $\varnothing 16$ mm | 309870 16 |
| Pull stud Form A suitable for steep tapers 40 | 308600 40 |
| ER chuck key for ER collet chuck 16 | 309680 16 |
| Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40 | 308801 40 |
| Pull stud sealed, form A suitable for steep tapers 40 | 308610 40 |
| ER chuck key 1/2 inch 25AF for ER collet chuck 16 | 309720 16 |
| ER chuck key 1/2 inch socket for ER collet chuck 16 | 309700 16 |
| Toggle spanner for mandrel $\varnothing 16$ mm | 309840 16 |
| Pull stud, 18CrNiMo7Form A suitable for steep tapers 40 | 308605 40 |