



## Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 22mm



### Order data

Order number	302500 22
GTIN	4250122600770
Item class	36E

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

### Technical description

Milling mandrel length L <sub>4</sub>	31 mm
Thread M	M16
Overall length L	164 mm
Overhang dimension A	52 mm
Suitable toggle spanner No. 309840	22
Spare drive ring No. 309870	22
Spigot Ø d <sub>1</sub>	22 mm
Milling mandrel length L <sub>3</sub> with drive ring	19 mm
Spare milling cutter lock screw No. 309860 / 309861	22

Clamping $\varnothing D_1$	22 mm
Adapter	SK 40 A = 52
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	$\leq 6 \mu\text{m}$
Type of product	Milling cutter spigot

## Accessories

Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Toggle spanner for mandrel $\varnothing 22$ mm	309840 22
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Face mill drive ring for mandrel $\varnothing 22$ mm	309870 22
Milling cutter lock screw for mandrel $\varnothing 22$ mm	309860 22
Pull studForm A suitable for steep tapers 40	308600 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40