



Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 27mm



Order data

Order number	302500 27
GTIN	4250122600787
Item class	36E

Description

Version:

Internal thread for manual clamping.

Application:

With drive key for milling cutters **with longitudinal groove**, e.g. DIN 841.

With face mill drive ring for milling cutters with **transverse slots**, DIN 1880.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Special toggle spanner No. 309840.

Technical description

Overhang dimension A	52 mm
Spigot Ø d ₁	27 mm
Spare drive ring No. 309870	27
Thread M	M16
Milling mandrel length L ₄	33 mm
Overall length L	166 mm
Milling mandrel length L ₃ with drive ring	21 mm
Suitable toggle spanner No. 309840	27
Spare milling cutter lock screw No. 309860 / 309861	27

Clamping $\varnothing D_1$	27 mm
Adapter	SK 40 A = 52
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	$\leq 6 \mu\text{m}$
Type of product	Milling cutter spigot

Accessories

Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Milling cutter lock screw for mandrel $\varnothing 27$ mm	309860 27
Pull stud sealed, form A suitable for steep tapers 40	308610 40
Face mill drive ring for mandrel $\varnothing 27$ mm	309870 27
Pull stud Form A suitable for steep tapers 40	308600 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Toggle spanner for mandrel $\varnothing 27$ mm	309840 27
Hurco 45° pull stud with 4-mm bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40