

Garant**Master Mute boring bar A.. STFCR 90°, for indexable inserts TC.., right****Order data**

Order number	265024 32/16
GTIN	4069515037983
Item class	29E

Description**Version:**

Round shank without clamping face.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Standard	Works standard
Insert size	16 mm
Shank $\varnothing D_s$	32 mm
Shim screw	269013 8
Set of insert screws	269028 50
Centre offset L_3	22 mm
suitable indexable insert	TC.. 16T3..
Setting angle κ	90 degrees
ISO code toolholder	A32X STFCR/L16
Shim	269005 19
Overhang L_1	192 mm
Series	Master Mute
Minimum pre-drill $\varnothing D_{min}$	40 mm

Data sheet

Overall length L	288 mm
L _{min}	192 mm
Application type	right-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265024-32/16>