

## Cubitron™ III fibre disc (CER) 1182C, Ø 115 mm, Grit: 60



## **Order data**

Order number	566461 60		
GTIN	068060670731		
Item class	53F		

## **Description**

#### **Version:**

The precisely formed **high-performance abrasive grit** in 3M<sup>™</sup> products consists of defined ceramic triangles optimally arranged on the grinding surface. **Greatly increased removal rate** with very long working life and even finish.

Extremely tear-resistant but very flexible **vulcanised fibre.** Bore diameter 22.23 mm and crossed slots

Offers a faster and sustained material removal rate compared to the 3M™ Cubitron™II fibre disc 982C.

#### **Application:**

Limited to maximum 80 m/s circumferential speed with backing pads No. 566690 / 566692 on angle grinders. The quick-cutting abrasive grit permits **comfortable and ergonomic working** without the need to exert great pressure. At the same time, the high removal rate of  $3M^{\text{TM}}$  fibre discs makes them a real alternative to roughing discs and flap discs.

For the machining of **steel** and non-ferrous metals.

## **Technical description**

Grit	60
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# Data sheet

Series	Cubitron™ III		
Contents	25		
Disc Ø	115 mm		
Grinding media	Cubitron™ III		
Grinding medium code	Ceramic		
Grinding media backing	Vulcanised fibre		
Iron, sulphur and chlorine constituents	< 0.1 %		
Product name attribute	Ø 115 mm		
Bore Ø	22.23 mm		
optimised for material	Cast iron		
optimised for material	Steel		
optimised for material	INOX		
Propulsive equipment	Angle grinders		
maximum circumferential speed	80 m/s		
Type of product	Fibre disc		

## **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
dry	suitable		

# Data sheet