

### Cubitron™ III fibre disc (CER) 1187C, Ø 178 mm, Grit: 80



### **Order data**

Order number	566476 80		
GTIN	068060671141		
Item class	53F		

#### **Description**

#### **Version:**

The precisely formed **high-performance abrasive grit** in 3M<sup>™</sup> products consists of defined ceramic triangles optimally arranged on the grinding surface. **Greatly increased removal rate** with very long working life and even finish.

Extremely tear-resistant but very flexible **vulcanised fibre.** Bore diameter 22.23 mm and crossed slots.

The grinding aid is an additive which ensures cool grinding without discolouration and reduces clogging on greasy materials.

Provides a faster and sustained removal rate compared to the 3M<sup>™</sup> Cubitron<sup>™</sup> II 987C fibre disc. **Application:** 

Limited to maximum 80 m/s circumferential speed with backing pads No. 566690 / 566692 on angle grinders. The quick-cutting abrasive grit permits **comfortable and ergonomic working** without the need to exert great pressure. At the same time, the high removal rate of  $3M^{\text{TM}}$  fibre discs makes them a real alternative to roughing discs and flap discs.

For the machining of **stainless steel**, **aluminium**, titanium and nickel alloys.

### **Technical description**

# Data sheet

Series	Cubitron™III		
Manufacturer's designation	1187C		
Contents	25		
Grit	80		
Disc Ø	125 mm		
Grinding media	Cubitron™III		
Grinding medium code	Ceramic		
Grinding media backing	Vulcanised fibre		
Iron, sulphur and chlorine constituents	< 0,1 %		
Product name attribute	Ø 178 mm		
Bore Ø	22.23 mm		
optimised for material	INOX		
optimised for material	Aluminium		
maximum circumferential speed	80 m/s		
Type of product	Fibre disc		

## **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
dry	suitable		

# Data sheet