

Garant**SC.T 120404, Grade: HB7020**

Order data

Order number	260765 HB7020
GTIN	4045197699763
Item class	21G

Description

SC.T 120404 HB7020 Corner radius: 0.4 mm
Grade: HB7020
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.

Technical description

Main application	P
Cutting conditions	slightly interrupted
Chip breaker	SM
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.4 mm
Grade	HB7020

Cutting speed v_c main application	120 - 350 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning