

HOLEX®
SCMT 09T304 Set 10 pieces, Grade: HBX020

Order data

Order number	260792 HBX020
GTIN	4045197670625
Item class	22D

Description

SCMT 09T304 Set of 10 pieces HBX020 Corner radius: 0.4 mm
 Grade: HBX020
 Chip breaker: PM
 Cutting depth a_p : 0.1 - 3.75 mm
 Feed f : 0.08 - 0.36 mm/rev.
 Cutting speed v_c main application: 80 - 300 m/min

Technical description

Chip breaker	PM
Feed f	0.08 - 0.36 mm/rev.
Cutting depth a_p	0.1 - 3.75 mm
Main application	P
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Grade	HBX020

Cutting speed v_c main application	80 - 300 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning