

Garant**Softcut® shoulder mill with thread, for indexable inserts AO..****Order data**

Order number	215409 15,7/2
GTIN	4069515038683
Item class	210

Description**Version:**

High precision square shoulder mill with irregular pitch for very smooth cutting, very high precision and cutting power. **With special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or for spindles with low drive power.

Application:

For shoulder milling in large depths, also slotting. General use in all steel materials as well as stainless and acid-resistant steels.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.5** with bit No. **674252 size 8IP**.

Technical description

Ø D ₃	5.4 mm
Number of cutting edges Z	2
Overall length L _{tot}	26 mm
Circular interpolation milling Ø D _{min}	21.1 mm
Ramping angle α _{max}	10.9 degrees
Circular interpolation milling a _p	7.8 mm
Ø D ₂	14.5 mm
Ramping length L for α _{max}	1.6 mm

Data sheet

Cutting edge Ø D _c	15.7 mm
Series	Softcut®
Mounting thread M	M8
suitable indexable insert	AO.T1104
Set of insert screws	219799 11 (8IP; 1.5 Nm)
Ø D ₁ h6	8.5 mm
Circular interpolation milling Ø D _{max}	28.6 mm
Shank type	with thread
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable end mill

Suitable products

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