


Softcut® shoulder mill with Weldon shank, for indexable inserts AO..

Order data

Order number	215413 25/2
GTIN	4069515039024
Item class	210

Description
Version:

High precision square shoulder mill with irregular pitch for very smooth cutting, very high precision and cutting power. **With special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or for spindles with low drive power.

Application:

For shoulder milling in large depths, also slotting. General use in all steel materials as well as stainless and acid-resistant steels.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.5** with bit No. **674252 size 8IP**.
Not for ramping or circular plunging!

Technical description

Number of effective inserts Z_{eff}	2
maximum cutting depth $a_{p \text{ max}}$	30 mm
Number of indexable inserts	6
Overall length L_{tot}	101 mm
Overhang L_1	45 mm
Shank $\varnothing D_s$ h6	25 mm
suitable indexable insert	AO.T1104
Cutting edge $\varnothing D_c$	25 mm

Data sheet

Series	Softcut®
Set of insert screws	219799 10 (8IP; 1.5 Nm)
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable end mill