

Garant**Softcut® shoulder mill with Weldon shank, for indexable inserts AO..****Order data**

Order number	215413 25/3
GTIN	4069515039031
Item class	210

Description**Version:**

High precision square shoulder mill with irregular pitch for very smooth cutting, very high precision and cutting power. **With special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or for spindles with low drive power.

Application:

For shoulder milling in large depths, also slotting. General use in all steel materials as well as stainless and acid-resistant steels.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.5** with bit No. **674252 size 8IP**.
Not for ramping or circular plunging!

Technical description

maximum cutting depth $a_{p\ max}$	30 mm
Overall length L_{tot}	101 mm
Shank $\varnothing D_s$ h6	25 mm
Overhang L_1	45 mm
Cutting edge $\varnothing D_c$	25 mm
Series	Softcut®
suitable indexable insert	AO.T1104
Set of insert screws	219799 10 (8IP; 1.5 Nm)

Data sheet

Number of effective inserts Z_{eff}	3
Number of indexable inserts	9
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable end mill