

Garant**Indexable insert for milling AOET110402 FR, for Softcut® mills, HU7810****Order data**

Order number	215422 ALU
GTIN	4069515039116
Item class	2A1

Description**Note:**

Standard application values for $a_e = 0.5 \times D$ / $a_p = 3$ mm, $a_{p\max} = 5.5$ mm.

Technical description

Corner radius	0.2 mm
Feed f_z per tooth	0.1 mm
Type	ALU
ISO code indexable insert	AOET110402 FR
Type	HU7810-1
Tool material	Carbide
Coating	uncoated
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	850 m/min	N
Aluminium (short chipping)	suitable	750 m/min	N
Alu > 10% Si	suitable	600 m/min	N
wet maximum	suitable only under restricted conditions		
dry	suitable		