

Garant**Indexable insert for milling AOET110404 FR, for Softcut® mills, HB7810-1****Order data**

Order number	215427 ALU
GTIN	4069515039147
Item class	21B

Description**Note:**

Standard application values for $a_e = 0.5 \times D$ / $a_p = 3$ mm, $a_{p\max} = 5.5$ mm.

Technical description

Feed f_z per tooth	0.1 mm
Corner radius	0.4 mm
Type	ALU
ISO code indexable insert	AOET110404 FR
Type	HB7810-1
Tool material	Carbide
Type of product	Indexable insert for milling

User data

Data sheet

	Suitability	V_c	ISO code
Alu plastics	suitable	850 m/min	N
Aluminium (short chipping)	suitable	850 m/min	N
Alu > 10% Si	suitable	750 m/min	N
wet maximum	suitable only under restricted conditions		
dry	suitable		