

Garant**Indexable insert for milling AOMT110408 ER, for Softcut® mills, HB8630****Order data**

Order number	215462 INOX
GTIN	4069515039291
Item class	2A1

Description**Note:**

Standard application values for $a_e = 0.5 \times D$ / $a_p = 3$ mm, $a_{p\max} = 5.5$ mm.

Technical description

Corner radius	0.8 mm
Feed f_z per tooth	0.13 mm
Type	INOX
ISO code indexable insert	AOMT110408 ER
Type	HB8630
Tool material	Carbide
Type of product	Indexable insert for milling

User data

Data sheet

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable	150 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		