

Garant**Indexable insert for milling AOMT110404 SR, for Softcut® mills, HB7520-1****Order data**

Order number	215451 ST1400
GTIN	4069515039253
Item class	2A1

Description**Note:**

Standard application values for $a_e = 0.5 \times D$ / $a_p = 3$ mm, $a_{p\max} = 5.5$ mm.

Technical description

Feed f_z per tooth	0.18 mm
Corner radius	0.4 mm
Type	ST1400
ISO code indexable insert	AOMT110404 SR
Type	HB7520-1
Tool material	Carbide
Type of product	Indexable insert for milling

User data

Data sheet

	Suitability	V_c	ISO code
Steel < 900 N/mm ²	suitable	220 m/min	P
Steel < 1100 N/mm ²	suitable	220 m/min	P
Steel < 1400 N/mm ²	suitable	200 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		