

Garant**Indexable insert for milling AOMT110408 ER, for Softcut® mills, HB7930-1****Order data**

Order number	215472 TI
GTIN	4069515039321
Item class	2A1

Description**Note:**

Standard application values for $a_e = 0.5 \times D$ / $a_p = 3$ mm, $a_{p\max} = 5.5$ mm.

Technical description

Corner radius	0.8 mm
Type	Ti
Feed f_z per tooth	0.12 mm
ISO code indexable insert	AOMT110408 ER
Type	HB7930-1
Tool material	Carbide
Type of product	Indexable insert for milling

User data

Data sheet

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	40 m/min	S
wet maximum	suitable only under restricted conditions		
dry	suitable		