


SCMT 120408 Set 10 pieces, Grade: HBX020

Order data

Order number	260796 HBX020
GTIN	4045197670663
Item class	22D

Description

SCMT 120408 Set of 10 pieces HBX020 Corner radius: 0.8 mm

Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.1 - 3.75 mm

Feed f : 0.08 - 0.36 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Cutting depth a_p	0.1 - 3.75 mm
Chip breaker	PM
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Main application	P
Feed f	0.08 - 0.36 mm/rev.
Grade	HBX020

Cutting speed v_c main application	80 - 300 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning